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# Amvaje Abi: A Legacy of Expertise and Commitment to Quality

Amvaje Abi Company stands at the forefront of the industry, boasting over two decades of invaluable experience in designing, manufacturing, and advancing control systems and precision tools. Specializing in various sectors, particularly oil and gas, this knowledge-based company has earned its reputation as a trailblazer in Iran.

Established in 2002 with a mission to develop electronic systems tailored to the nation's needs, Amvaje Abi has evolved significantly over the years. In 2010, facing economic sanctions and stringent restrictions, the company successfully diversified into the production of control systems and precision tools, consistently delivering top-notch products across industries like oil and gas, mining, and steel.

Amvaje Abi's journey includes remarkable milestones, such as expanding R&D units, stringent quality control measures, and efficient production in the engineering department in Shiraz. Complemented by a management and commercial branch in Tehran, the company operates with a dedicated team of over 50 experts and skilled engineers, all alums of prestigious universities in the country.

In its commitment to international standards, Amvaje Abi has earned membership in the EP and AVL list of the Ministry of Petroleum and the National Petrochemical Company. The company has also secured multiple certifications and approvals from renowned organizations like the Association of Oil and Gas Industry Equipment Manufacturers and the Industrial Automation Companies Association.

With a portfolio boasting over 200 successful products, Amvaje Abi has achieved essential certifications domestically and internationally and has also seen exclusive use in major Iranian refineries and petrochemical plants by getting an exclusive MESC Code. Notable among these are the Pars South Gas Complex, Khangiran, Parsian, Shazand Oil, and numerous other significant petrochemical complexes.

Building on its rich experiences, Amvaje Abi has ventured into international trade, exporting its high-quality products to various countries. Committed to excellence, development, support, and the incorporation of cutting-edge technologies, the company has solidified its position as a leading force in Iran's electronic and industrial control industry and is recognized as a dependable supplier.





## **Distributed Control System**

- The Amvaje Abi Distributed Control System (DCS) is a fully digital system that provides users with a unified architecture and complete functionality, offering multiple inputs and outputs ranging from several to tens of thousands to interconnect individuals, processes, and production.
- This intelligent integration provides a suitable i
  nfrastructure for advanced applications, resulting in improved efficiency and
  fewer undesirable changes in the process. The Amvaje Abi DCS system is
  designed for the most challenging working conditions and incorporates
  state-of-the-art world technology.
- The comprehensive hardware and advanced software of the Amvaje Abi Distributed Control System are fully compatible with Emerson's DeltaV Distributed Control System (DCS).
- Amvaje Abi DCS has been successfully implemented in Iran's largest and most important refineries and petrochemical plants, including the Pars South Gas Complex, Amir Kabir Petrochemical Complex, Khangiran Refinery, Ilam Refinery, and Shazand Oil Refinery.



# **Key features**

- Full Redundant System: The entire system, including controllers, IO cards, and network communication, has redundancy capabilities.
- O Integrated and User-Friendly Engineering and Monitoring Software.
- O Standard Ethernet network communication at 100 MB/s full duplex.
- O Controller upgrade capability, using the existing engineering software .upgrade program without requiring firmware.
- O Automatic identification of I/O cards using Auto Sense capability.
- O Hot Swap technology for replacing or adding cards online without the need to shut down the entire system.
- O Cold Restart technology based on Flash as a replacement for Battery Backup.
- O Supports various industrial protocols.
- O A complete hardware and software with the ability to provide licenses compatible with DeltaV software.



### **Modules**

#### Controller MD & MD Plus

- Very High Efficiency And Flexibility Compared To The Similar Brand's Controller.
- Automatic Address Setting Without User Setting.
- High User Memory (48MB at MD Plus and 14MB at MD) Suitable
  For Complex Processes
- Complete Redundancy Without Needing Special Settings.







#### **Power Supply DC-DC**

- Power Supply Of Controller Cards And I/O Cards Of DCS
- Input: 9.4A 12VDC
- Output: 8A-12VDC (non-isolated) 5VDC 2A 3.3VDC 1.2A

#### **Power Supply DC-DC Dual**

- Power Supply Of Controller Cards And I/O Cards Of DCS
- Isolated Outputs To Provide The Possibility Of Supplying Power From The Isolated 24V DC/12V Input Field Power
- Output: 8A 12VDC (in case that using 12V input, 13A output) –
  5VDC, 3.3VDC 2A







#### Analog Input 20-4mA HART I/O Card

- Number Of Channels: 8
- Accuracy: %0.1 of Span
- Full Signal Range: 1 to 22.5 mA, with over range checking
- Resolution: 16 bits
- Repeatability: %0.05 of span
- Local Bus Supply: 12 VDC nominal 120 mA typical, 150 mA maximum
- Field Circuit Power: 300 mA maximum at 24V DC (+%10)
- Automatic Redundancy For 'Series 2' Cards

#### Analog Output 20-4mA HART I/O Card

- Number of channels: 8
- Full signal range: 1 to 23 mA
- Local Bus Supply: 12 VDC nominal 120 mA typical, 150 mA maximum
- Field circuit power: 300 mA maximum at 24V DC (+%10)
- Accuracy: %0.25 of span
- Resolution: 12-bit
- Automatic Redundancy for 'Series 2' cards





#### Discrete Input Dry Contact I/O Card

- Number Of Channels: 8 And 32
- Detection Level For On: >2.2 mA
- Detection Level For Off: <1 mA</p>
- Local Bus Supply: 12 V DC nominal 75 mA typical, 100 mA maximum
- Field Circuit Power: 40 mA (8 Channel), 150mA (32 Channel) maximum at 24VDC
- Automatic Redundancy For "Series 2" Cards

#### Discrete Output 24V DC High Side I/O Card

- Number Of Channels: 8 And 32
- Output Range: 2V DC to 60V DC
- Local Bus Supply: 12 VDC nominal 100 mA typical, 150 mA maximum
- Discrete Output: stays in the last state submitted by the controller.
- Output Rating: 1.0 A
- Configurable Channel Types:
  - O Momentary output (100ms to 100s)
  - O Continuous pulse output (100ms to 100s)
- Automatic Redundancy for 'Series 2' cards





#### **Serial Interface Card**

- Modbus Communication
- Protocol 422/485/Port RS232 2
- Reading Coils, Input Status, Holding
- Registers & Input Registers
- 32 :Number Of Data Sets Per Serial Interface Card
- Bps 115200 to 300 Baud Rate From

#### 8-Wide Horizontal I/O Carrier

- Carrier For 8 I/O Cards & Terminal Blocks
- Ports For Power & Controller Carrier Interfacing
- Ports For Field Power
- Capacity: 8 I/O Cards And 8 Terminal Blocks
- Dimensions: 33.6 x 16.5 Cm





#### 2-Wide Power/Controller Carrier

- Carrier For 1 Controller & 1 DC/DC (Or 2 DC/DC)
- Directly Connecting To Another 2-Wide Carrier For Redundancy
- Dimensions: 9.1 x 16.5 Cm

#### **Carrier Extender Set**

- Used For Interfacing 2 Or More 8-Wides Together
- Including: Left Extender, Right Extender, Extension Cable



#### **Terminal Blocks**

- Interfaces I/O Cards To Field
- Simplex & Redundant Models
- Signal Types: A.I, A.O, Discrete, 32Ch, Serial







**RTD & Thermocouple** 







#### **Smart Logic Solver (SLS)**





The SLS card is one of the components of the SIS security system, which is used as an Emergency Shut down (ESD) system.

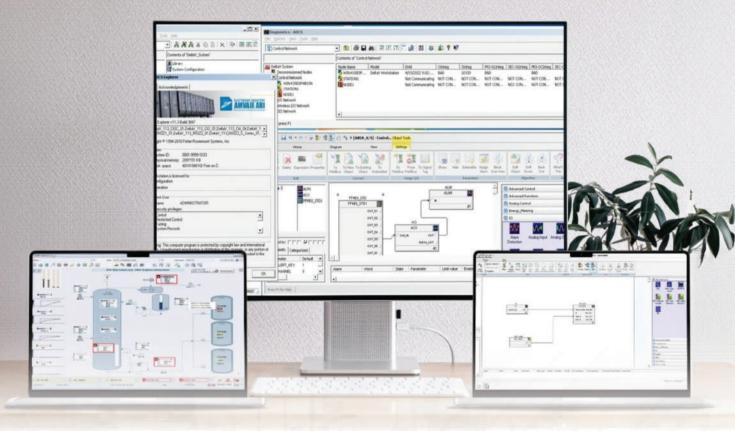
SIS (Safety Instrumented System) safety system is a modern approach to increase safety along with integrity while improving process availability. This system continuously monitors the safety equipment installed in the plant and detects the health of the entire safety loop, thus significantly reducing the risk. The SIS system, while being independent from the control system, is easily integrated with the DCS system, thus making the installation simpler and less expensive.

#### **Smart Logic Solver, SLS Card Specifications**

- Input Power: 24VDC+ 20%, 1.0A Plus Field Power (5.0A Total)
- Number Of Channels: 16 Configurable Channels
- Isolation: Each Channel Is Optically Isolated From The System And Factory-Tested To 1500VDC
- Analog Input Channel Specifications:
  - O Nominal Signal Span: 4 To 20 mA
  - O Hart Protocol Support
  - O Resolution: 16 Bits
- Hart Two-State Output Channel Specifications:
  - O Nominal Signal Span: On State 20 mA / Off State 0 Or 4 mA (Configurable)
  - O Hart Protocol Support
  - O Compliance Voltage: 20 mA Into 600 Ω Load
- Discrete Input Channel Specifications:
  - O Detection Level For On ≥ 2 mA / Detection Level For Off ≤ 1.65 mA
  - O Input Compatibility: Inputs Compatible With Namur Sensors (12 V)
  - O Dry Contact Line Fault Detection
- Discrete Output Channel Specifications:
  - O Output Voltage: Field Power Minus 2 V
  - O Field Power: 0.5A Continuous Per Channel; 4.0A Max Per Card
  - O Short Circuit Protection: Outputs Current Limited To 2.0 A Typical

#### **Software**

- Providing a Designed Software That's Fully Compatible With The Original DeltaV Software
- Providing Licenses For The Designed Software And The Original DeltaV Software

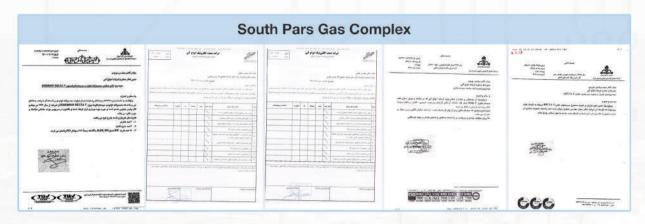


### **EMC & environmental test Certificate**



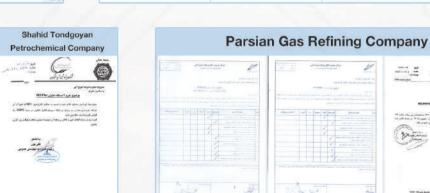


### **Performance Certificates**









# **Company's Services**

- Engineering and Manufacturing Services:
O Designing various electronic and control systems.
O Reverse engineering and redesigning electronic cards and control systems.
O Electronic component assembly and mass production of various
electronic and control systems.
O Testing and quality control of electronic cards.
- Specialized commercial services:
O Consultation and procurement of industrial control systems.
O Consultation and procurement of various electronic,
telecommunication, and precision instruments.
O Consult and procure remote control wireless systems.
- Specialized Repairs:
O Specialized repair of electronic cards and precision instruments for refineries and petrochemical plants.
- Training and Technical Engineering Support

- Updating and Upgrading electronic and control systems

#### - Control Systems Integration and Commissioning

O In addition to its diverse and prominent activities, Amvaje Abi Company, with its essential capabilities, is recognized as one of the active companies in the field of designing and integrating control systems and precision instruments. This includes implementation, commissioning, support, and maintenance. The Instrument and Control System Department of Amvaje Abi, with over 15 years of practical experience in industrial automation and precision instruments, has become a key player in providing suitable solutions for major industries, including oil and gas, petrochemicals, steel, etc.

# The primary activities and services of the Instrument and Control System Department at Amvaje Abi:

- Consultation and Engineering
- Software design and development
- Conducting FAT processes
- Upgrading and Revamping
- Procurement of project components

- SAT
- Commissioning
- Repair and Maintenance
- Training
- Project Management
- Design of engineering documents and documentation
- Control systems Integration and precision instruments
- Cybersecurity Based On Project Requirements

# Customers















































### **Certificates and Standards**

#### **Implemented Standards**

IEC 61508-7-210

BSI BS EN 60079-0

BSI BS EN 60079-1

BSI BS EN 60079-20-1

BSI BS EN 60079-7

IEC 61132-2 2017

IEC-60529

IPC 2221B

IPC 2222A

IPC 7351B

IPC 7711C.7721C

IPC A-600J

IPC A-610F A1-2016

ISO IEC 80079-34-2018

ISO9001-2015

#### Knowledge enterprise **Apporval**

### كاركروه ارزيابى شركتحا و موسسات دانشينيان مه این کاردنه هرکت نوسته فوق فککر از اماس اردانی آنجام شده طلق «لیزنامه اجرانی فاوی حجایت از شرکتها و موسسات بناره و «افتون جمایت از شرکتها و موسسات دکتریندان و تجاریهازی تواویها و انتخابات، بصورت شرکت بوست دلتقریندان

- اليد بقراره از اين فيوست هذا مواطنة و المحالة التراقطة حجيد از ميزماة الرأوية إراض تشركتهاي دفتريطان و تابية ان از موي اين ميزناته ميزناند او براي مورد معالمة المراقطة حيات بيونا د طبق الاون و مقرات يووط معول خواط بود أمول هر قدام از معارفة ميزناند المام الميزنان ميزنان و دريا ميزنان ميزنان ميزنان الميزنان ميزنان الميزنان ال

ديبوشانه كاركزوه إرزيابي شركت ها و موسسة

#### **Quality Control According To ISO9001** CSP) Certificate of Registration Amvaje Abi Electronics Industry Co. Science and Technology Park, Arian St., Dr.Hesabi Blvd., Shiraz, Iran Has implemented and maintains a management system which complies with the following standard ISO 9001:2015 Manufacturer of Distributed Control System (DCS), Instrumentation Equipment, Electronic Cards for Oil, Gas and Petrochemical Industries and Explosion Protected Electronic Ballast A. Hesari First issue: 25/12/2019 Current issue: 25/12/2019 Expiry date: 24/12/2022 Unit S, No. 10 Nakita Alley,Kavousifar St., Beheshti St., Tehran, Iran

### **Certificates and Standards**





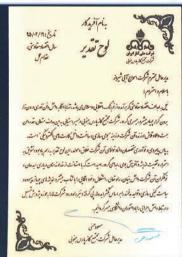






### **Appreciation Letters**









مجم المداد مي الميم الميم من من محتويات الميم ا











